

# MULLEN KRAFT LINERBOARD SPECIFICATIONS

GRADE			42K	47K	61.4K	69K	82K	90K
GRADE CODE			1042	2229	2300	1069	1082	1090
Characteristics	Units	Method						
<b>Cond. Basis</b> <b>Wt.</b> Target	lb/1000 sq ft. gsm	On line scanner	41.50 205	47.00 229	61.40 300	68.20 337	82.00 400	90.00 439
<b>Moisture</b> Target	%	On line	7.5	7.5	7.5	7.5	7.5	7.5
<b>Mullen</b> Min-Target	psig kPa	Tappi T-807	95-105 655-724	102-114 704-787	120-132 828-911	130-142 897-980	150-160 1035-1104	165-175 1138- 1207
<b>Cobb 2 min.</b> Target	g/sq m	Tappi T-441	55	55	55	55	55	55
<b>ZDT</b> min	psi	Tappi T-541	28	28	28	28	28	28
<b>Gurley</b> <b>Porosity</b> Target	sec/100cc	Tappi T-460	>25	>25	>25	>25	>25	>25
<b>Caliper</b>	.001 in. mm	Tappi T-411	10.70 0.27	11.80 0.30	14.80 0.38	15.20 0.39	19.40 0.49	21.30 0.54
<b>Smoothness</b> Target	Sheffield units	Tappi T-538	370	370	380	380	400	410
<b>Scuff</b> min.	strokes #	Tappi UM 580	7	7	7	7	7	7
<b>Slide Angle</b> min.	degrees	Tappi T-815	20	20	20	20	20	20

## Interstate Paper LLC

2366-2 Interstate Paper Road  
Riceboro, Georgia 31323

**T** 912.884.7086

**F** 912.884.7448

**E** [marketing@interstateresources.com](mailto:marketing@interstateresources.com)

**W** [www.interstatepaper.com](http://www.interstatepaper.com)