

HIGH PERFORMANCE KRAFT LINERBOARD SPECIFICATIONS

GRADE			45H	52H	55H	72H
GRADE CODE			1045	1052	1055	1072
Characteristics	Units	Method				
Cond. Basis Wt. Target	lb/1000 sq ft.	On line scanner	44.50 220	51.50 254	54.50 269	71.50 351
Moisture Target	%	On line	7.50	7.50	7.50	7.50
CD STFI Min-Target	force #/in kN/m	Tappi T-826	22.9-24.9 4.01-4.36	27.7-29.5 4.85-5.17	29.4-31.2 5.15-5.46	38.0-40.0 6.65-7.01
Cobb 2 min. Target	g/sq m	Tappi T-441	55	55	55	55
ZDT min	psi	Tappi T-541	28	28	28	28
Gurley Porosity Target	sec/100cc	Tappi T-460	>25	>25	>25	>25
Caliper	.001 in. mm	Tappi T-411	11.70 0.30	12.80 0.33	13.40 0.34	18.80 0.48
Smoothness Target	Sheffield units	Tappi T-538	370	380	380	380
Scuff min.	strokes #	Tappi UM 580	7	7	7	7
Slide Angle min.	degrees	Tappi T-815	20	20	20	20

Interstate Paper LLC

2366-2 Interstate Paper Road
Riceboro, Georgia 31323

T 912.884.7086

F 912.884.7448

E marketing@interstateresources.com

W www.interstatepaper.com